

AMENDMENTS TO THE CLAIMS

**IN THE CLAIMS**

Please revise the claims by canceling claims 1, 2, 4 - 15, 17 - 23, 25 - 27, and 29, amending claims 3, 16, 24, and 28, and adding new claims 30 - 38, as follows:

Claims 1 and 2. (Canceled).

3. (Currently amended). An ink composition, comprising:

about 5 to about 50 percent by weight of at least one optically variable pigment; ~~The ink composition as claimed in claim 1~~ wherein said optically variable pigment comprises a mica substrate, at least one titanium dioxide layer, and at least one inorganic coloring layer;

at least one binder; and

water, wherein:

said at least one optically variable pigment and said at least one binder are combined with said water to form a water-based ink;

said water-based ink is formulated to enable said water-based ink to be used in flexographic printing processes; and

said water-based ink has a viewing angle dependent color shift between at least a first color and a second color.

Claims 4 - 15 (Canceled).

16. (Currently amended) An ink composition, comprising:

about 5 to about 50 percent by weight of at least one optically variable pigment;

at least one binder; and

water, wherein:

said at least one optically variable pigment and said at least one binder are combined with said water to form a water-based ink;

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said water-based ink is formulated to enable said water-based ink to be  
used in flexographic printing processes; and  
said water-based ink has a viewing angle dependent color shift between at  
least a first color and a second color; and

~~The ink composition as claimed in claim 1 further comprising~~ at least one fluorescent dye.

Claims 17 - 23 (Canceled).

24. (Currently amended) A method of providing security information, comprising:

providing a water-based ink comprising:

about 5 to about 50 percent by weight of at least one optically variable

pigment;

at least one binder; and

water;

printing at least a portion of a substrate with said water-based ink utilizing flexographic  
printing, wherein:

said portion of said substrate printed with said water-based ink displays a  
viewing angle dependent color shift between at least a first color and a second  
color;

said portion of said substrate printed with said water-based ink comprises  
security information; and said security information is not reproducible via  
photocopying; and

~~The method as claimed in claim 17 further comprising~~ printing said substrate utilizing laser printing subsequent to printing at least a portion of said substrate with said water-based ink wherein said security information remains intact during said laser printing.

Claims 25 - 27 (Canceled).

28. (Currently amended) A method of providing security information, comprising:

providing a water-based ink comprising:

about 10 to about 20 percent by weight of at least one optically variable pigment, wherein said at least one optically variable pigment comprises a ~~Dynacolor® pigment~~ a mica substrate, at least one titanium dioxide layer, and at least one inorganic coloring layer;

at least one binder; and

about 70 to about 80 percent by weight water;

printing at least a portion of a substrate with said water-based ink utilizing flexographic printing, wherein:

said portion of said substrate printed with said water-based ink displays a viewing angle dependent color shift between at least a first color and a second color;

said portion of said substrate printed with said water-based ink comprises security information; and

said security information is not reproducible via a photocopier.

Claim 29 (Canceled).

30. (New) The method as claimed in claim 24 wherein said at least one optically variable pigment comprises about 10 to about 20 percent by weight of said water-based ink.

31. (New) The method as claimed in claim 24 wherein said substrate comprises a paper substrate.

32. (New) The method as claimed in claim 24 wherein said substrate comprises a plastic substrate.

33. (New) The method as claimed in claim 24 wherein said substrate comprises a security document.
34. (New) The method as claimed in claim 24 wherein said water-based ink is printed on said substrate such that said substrate is spot-coated.
35. (New) The method as claimed in claim 24 wherein said water-based ink is printed on said substrate such that said substrate is flood coated.
36. (New) The method as claimed in claim 24 wherein said water-based ink is printed on said substrate such that at least one indicia is formed thereon.
37. (New) The method as claimed in claim 24 wherein said substrate comprises a security document selected from a check, a money order, a certificate, an auto title, a bearer bond, a stamp, a postal order, and a lottery tickets.
38. (New) The method as claimed in claim 24 wherein said substrate comprises a check.